

Revision date: 2013/03/14 Page: 1/9 Version: 1.0 (30396855/SDS GEN US/EN)

1. Product and Company Identification

Company BASF CORPORATION 100 Park Avenue Florham Park, NJ 07932, USA 24 Hour Emergency Response Information CHEMTREC: 1-800-424-9300

BASF HOTLINE: 1-800-832-HELP (4357)

2. Hazards Identification

Emergency overview

WARNING:

CONTAINS DIPHENYLMETHANE DIISOCYANATE (CAS No. 101-68-8). INHALATION OF MDI MISTS OR VAPORS MAY CAUSE RESPIRATORY IRRITATION, BREATHLESSNESS, CHEST DISCOMFORT AND REDUCED PULMONARY FUNCTION. OVEREXPOSURE WELL ABOVE THE PEL MAY RESULT IN BRONCHITIS, BRONCHIAL SPASMS AND PULMONARY EDEMA. LONG-TERM EXPOSURE TO ISOCYANATES HAS BEEN HAS BEEN REPORTED TO CAUSE LUNG DAMAGE, INCLUDING REDUCED LUNG FUNCTION WHICH MAY BE PERMANENT. ACUTE OR CHRONIC OVEREXPOSURE TO ISOCYANATES MAY CAUSE SENSITIZATION IN SOME INDIVIDUALS, RESULTING IN ALLERGIC RESPIRATORY REACTIONS INCLUDING WHEEZING, SHORTNESS OF BREATH AND DIFFICULTY BREATHING.

State of matter: liquid Colour: dark amber Odour: faintly aromatic

Potential health effects

Primary routes of exposure:

Routes of entry for solids and liquids include eye and skin contact, ingestion and inhalation. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquified gases.

Acute toxicity:

Of moderate toxicity after short-term inhalation. Virtually nontoxic after a single ingestion. Virtually nontoxic after a single skin contact.

Irritation / corrosion:

Irritating to eyes, respiratory system and skin. Eye contact causes irritation. Skin contact causes irritation.

Sensitization:

Revision date : 2013/03/14 Page: 2/9 Version: 1.0 (30396855/SDS_GEN_US/EN)

Sensitization after skin contact possible. The substance may cause sensitization of the respiratory tract. Studies in animals suggest that dermal exposure may lead to pulmonary sensitization. However, the relevance of this result for humans is unclear.

Chronic toxicity:

Carcinogenicity: Indication of possible carcinogenic effect in animal tests. A carcinogenic effect cannot safely be ruled out. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Repeated dose toxicity: The substance may cause damage to the olfactory epithelium after repeated inhalation. These effects are not relevant to humans at occupational levels of exposure.

Reproductive toxicity: No effects have been reported in reproductive organs in long term animal studies.

Teratogenicity: The substance did not cause malformations in animal studies; however, toxicity to development was observed at high doses that were toxic to the parental animals.

Genotoxicity: Results from a number of mutagenicity studies with microorganisms, mammalian cell culture and mammals are available. Taking into account all of the information, there is no indication that the substance is mutagenic.

Signs and symptoms of overexposure:

tightness in the chest, coughing, difficulty breathing

Symptoms can appear later.

Information on: MDI

In sensitized individuals, sensitization reactions may be elicited by structurally similar substances. Respiratory sensitization may result in allergic (asthma-like) signs in the lower respiratory tract including wheezing, shortness of breath and difficulty breathing, the onset of which may be delayed. Repeated inhalation of high concentrations may cause lung damage, including reduced lung function, which may be permanent. Substances eliciting lower respiratory tract irritation may worsen the asthma-like reactions that may be produced by product exposures.

Potential environmental effects

Aquatic toxicity:

The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Degradation / environmental fate:

Not readily biodegradable (by OECD criteria). The product has not been tested. The statement has been derived from the properties of the individual components.

Bioaccumulation / bioconcentration:

The product has not been tested. The statement has been derived from the properties of the individual components.

3. Composition / Information on Ingredients

CAS Number	Content (W/W)	Chemical name
101-68-8	>= 40.0 - <= 70.0 %	Diphenylmethane-4,4'-diisocyanate (MDI)
9016-87-9	>= 15.0 - <= 40.0 %	P-MDI
26447-40-5	>= 7.0 - <= 13.0 %	Methylenediphenyl diisocyanate

Revision date: 2013/03/14 Page: 3/9 Version: 1.0 (30396855/SDS GEN US/EN)

4. First-Aid Measures

General advice:

Remove contaminated clothing.

If inhaled:

Remove the affected individual into fresh air and keep the person calm. Assist in breathing if necessary. Immediate medical attention required.

If on skin:

Wash affected areas thoroughly with soap and water. If irritation develops, seek medical attention.

If in eyes:

In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. Immediate medical attention required.

If swallowed:

Rinse mouth and then drink plenty of water. Do not induce vomiting. Never induce vomiting or give anything by mouth if the victim is unconscious or having convulsions. Immediate medical attention required.

Note to physician

Antidote: Specific antidotes or neutralizers to isocyanates do not exist.

Treatment: Treatment should be supportive and based on the judgement of the physician in

response to the reaction of the patient.

5. Fire-Fighting Measures

Flash point: > 200.00 °C (open cup)

Autoignition: > 470.00 °C

Self-ignition temperature: Based on its structural properties the product

is not classified as self-igniting.

Suitable extinguishing media:

water spray, dry powder, carbon dioxide, foam

Hazards during fire-fighting:

nitrous gases, fumes/smoke, isocyanate, vapour

Protective equipment for fire-fighting:

Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.

6. Accidental release measures

Personal precautions:

Clear area. Ensure adequate ventilation. Wear suitable personal protective clothing and equipment.

Environmental precautions:

Do not discharge into drains/surface waters/groundwater.

Revision date: 2013/03/14 Page: 4/9 Version: 1.0 (30396855/SDS GEN US/EN)

Cleanup:

Dike spillage.

For small amounts: Absorb isocyanate with suitable absorbent material (see § 40 CFR, sections 260, 264 and 265 for further information). Shovel into open container. Do not make container pressure tight. Move container to a well-ventilated area (outside). Spill area can be decontaminated with the following recommended decontamination solution: Mixture of 90 % water, 8 % concentrated ammonia, 2 % detergent. Add at a 10 to 1 ratio. Allow to stand for at least 48 hours to allow escape of evolved carbon dioxide.

For large amounts: If temporary control of isocyanate vapor is required, a blanket of protein foam or other suitable foam (available from most fire departments) may be placed over the spill. Transfer as much liquid as possible via pump or vacuum device into closed but not sealed containers for disposal.

For residues: The following measures should be taken for final cleanup: Wash down spill area with decontamination solution. Allow solution to stand for at least 10 minutes.

7. Handling and Storage

Handling

General advice:

Mix thoroughly before use. If bulging of drum occurs, transfer to well ventilated area, puncture to relieve pressure, open vent and let stand for 48 hours before resealing.

Protection against fire and explosion:

No explosion proofing necessary.

Storage

General advice:

Formation of CO2 and build up of pressure possible. Keep container tightly closed and in a well-ventilated place. Outage of containers should be filled with dry inert gas at atmospheric pressure to avoid reaction with moisture.

Storage incompatibility:

General advice: Segregate from bases.

Storage stability:

Storage temperature: 16 - 27 °C

8. Exposure Controls and Personal Protection

Components with occupational exposure limits

P-MDI OSHA CLV 0.02 ppm 0.2 mg/m3;

Diphenylmethane-4,4'- OSHA CLV 0.02 ppm 0.2 mg/m3 ;

diisocyanate (MDI)

Advice on system design:

Provide local exhaust ventilation to maintain recommended P.E.L.

Personal protective equipment

Respiratory protection:

When workers are facing concentrations above the occupational exposure limits they must use appropriate certified respirators. When atmospheric levels may exceed the occupational exposure limit (PEL or TLV) NIOSH-certified air-purifying respirators equipped with an organic vapor sorbent and particulate filter can be used as long as appropriate precautions and change out schedules are in place. Wear a NIOSH-certified (or equivalent) TC19C positive pressure air supplied respirator. For emergency or non-routine, high exposure situations, including confined space entry, use a NIOSH-certified full facepiece pressure demand self-contained

Revision date: 2013/03/14 Page: 5/9 Version: 1.0 (30396855/SDS GEN US/EN)

breathing apparatus (SCBA) or a full facepiece pressure demand supplied-air respirator (SAR) with escape provisions.

Hand protection:

Chemical resistant protective gloves, Suitable materials, chloroprene rubber (Neoprene), chlorinated polyethylene, polyvinylchloride (Pylox), butyl rubber, fluoroelastomer (Viton), nitrile rubber (Buna N)

Eye protection:

Tightly fitting safety goggles (chemical goggles). Wear face shield if splashing hazard exists.

Body protection:

Suitable materials, saran-coated material

General safety and hygiene measures:

Wear protective clothing as necessary to prevent contact. Eye wash fountains and safety showers must be easily accessible. Observe the appropriate PEL value. Wash soiled clothing immediately. Contaminated equipment or clothing should be cleaned after each use or disposed of.

9. Physical and Chemical Properties

Form: liquid

Odour: faintly aromatic Colour: dark amber

pH value: not applicable

Freezing point: 2.00 °C

Boiling point: 200.00 °C (5.000000 mmHg) Vapour pressure: 0.0001 mmHg (25.00 °C) Density: 10.1000 lb/USg (25.00 °C)

Solubility in water: Reacts with water.

10. Stability and Reactivity

Conditions to avoid:

Avoid moisture.

Substances to avoid:

water, alcohols, strong bases, Substances/products that react with isocyanates.

Hazardous reactions:

The product is chemically stable.

Reacts with water, with formation of carbon dioxide. Risk of bursting. Reacts with alcohols. Reacts with acids. Reacts with alkalies. Reacts with amines. Risk of exothermic reaction. Risk of violent reaction. Risk of polymerization. Contact with certain rubbers and plastics can cause brittleness of the substance/product with subsequent loss in strength.

Decomposition products:

Hazardous decomposition products: carbon monoxide, hydrogen cyanide, nitrogen oxides, aromatic isocyanates, gases/vapours

Corrosion to metals:

No corrosive effect on metal.

Oxidizing properties:

Not an oxidizer.

11. Toxicological information

Revision date : 2013/03/14 Page: 6/9 Version: 1.0 (30396855/SDS_GEN_US/EN)

Acute toxicity

Information on: Diphenylmethane-4,4'-diisocyanate (MDI)

Assessment of acute toxicity:

Of moderate toxicity after short-term inhalation. Virtually nontoxic after a single ingestion. Virtually nontoxic after a single skin contact.

Inhalation of vapours may cause irritation of the mucous membranes of the nose, throat or trachea, breathlessness, chest discomfort, difficult breathing and reduced pulmonary function. Inhalation exposure well above the PEL may result additionally in eye irritation, headache, chemical bronchitis, asthma-like findings or pulmonary edema. Isocyanates have also been reported to cause hypersensitivity pneumonitis, which is characterized by flu-like symptoms, the onset of which may be delayed. Gastrointestinal symptoms include nausea, vomiting and abdominal pain.

Information on: Methylenediphenyl diisocyanate

Assessment of acute toxicity:

Virtually nontoxic after a single skin contact. Virtually nontoxic after a single ingestion. Of moderate toxicity after short-term inhalation. Result of analysis for GOAL end points expected (see date)

Inhalation of vapours may cause irritation of the mucous membranes of the nose, throat or trachea, breathlessness, chest discomfort, difficult breathing and reduced pulmonary function. Inhalation exposure well above the PEL may result additionally in eye irritation, headache, chemical bronchitis, asthma-like findings or pulmonary edema. Isocyanates have also been reported to cause hypersensitivity pneumonitis, which is characterized by flu-like symptoms, the onset of which may be delayed. Gastrointestinal symptoms include nausea, vomiting and abdominal pain.

Irritation / corrosion

Information on: Diphenylmethane-4,4'-diisocyanate (MDI)

Assessment of irritating effects:

Irritating to eyes, respiratory system and skin.

Information on: P-MDI

Assessment of irritating effects:

Irritating to eyes, respiratory system and skin.

Information on: Methylenediphenyl diisocyanate

Assessment of irritating effects: Irritating to eyes and skin.

Sensitization

Information on: Diphenylmethane-4,4'-diisocyanate (MDI)

Assessment of sensitization:

The substance may cause sensitization of the respiratory tract. Sensitization after skin contact possible. Studies in animals suggest that dermal exposure may lead to pulmonary sensitization. However, the relevance of this result for humans is unclear.

As a result of previous repeated overexposures or a single large dose, certain individuals will develop isocyanate sensitization (chemical asthma) which will cause them to react to a later exposure to isocyanate at levels well below the PEL/TLV. These symptoms, which include chest tightness, wheezing, cough, shortness of breath, or asthmatic attack, could be immediate or delayed up to several hours after exposure. Similar to many non-specific asthmatic responses, there are reports that once sensitized an individual can experience these symptoms upon exposure to dust, cold air, or other irritants. This increased lung sensitivity can persist for weeks and in severe cases for several years. Chronic overexposure to isocyanates has also been reported to cause lung damage, including a decrease in lung function, which may be permanent. Prolonged contact can cause reddening, swelling, rash, scaling, or blistering. In those who have developed a skin sensitization, these symptoms can develop as a result of contact with very small amounts of liquid material, or even as a result of vapour-only exposure.

Information on: P-MDI
Assessment of sensitization:

The substance may cause sensitization of the respiratory tract. Sensitization after skin contact possible.

Revision date: 2013/03/14 Page: 7/9 Version: 1.0 (30396855/SDS GEN US/EN)

Information on: Methylenediphenyl diisocyanate

Assessment of sensitization:

The substance may cause sensitization of the respiratory tract. Sensitization after skin contact possible.

Repeated dose toxicity

Information on: Diphenylmethane-4,4'-diisocyanate (MDI)

Assessment of repeated dose toxicity:

The substance may cause damage to the olfactory epithelium after repeated inhalation. These effects are not relevant to humans at occupational levels of exposure.

Information on: Methylenediphenyl diisocyanate

Assessment of repeated dose toxicity:

The substance may cause damage to the olfactory epithelium after repeated inhalation. These effects are not relevant to humans at occupational levels of exposure.

Genetic toxicity

Information on: Diphenylmethane-4,4'-diisocyanate (MDI)

The substance was mutagenic in various bacterial test systems; however, these results could not be confirmed in tests with mammals.

Information on: P-MDI

The substance was mutagenic in various test systems with microorganisms and cell cultures; however, these results could not be confirmed in tests with mammals.

Carcinogenicity

Information on: Diphenylmethane-4,4'-diisocyanate (MDI)

A carcinogenic potential cannot be excluded after prolonged exposure to severely irritating concentrations.

These effects are not relevant to humans at occupational levels of exposure.

Information on: P-MDI

Based on the ingredients there is a suspicion of a carcinogenic effect in humans. IARC Group 3 (not classifiable

as to human carcinogenicity).

Experiences in humans:

Information on: P-MDI

Can severely irritate the eyes and respiratory tract depending upon the concentration.

Other Information:

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses. The product has not been tested. The statements on toxicology have been derived from the properties of the individual components.

12. Ecological Information

Other adverse effects:

Do not release untreated into natural waters. Do not allow to enter soil, waterways or waste water channels. The product has not been tested. The statement has been derived from the properties of the individual components.

Revision date: 2013/03/14 Page: 8/9 Version: 1.0 (30396855/SDS GEN US/EN)

13. Disposal considerations

Waste disposal of substance:

Incinerate or dispose of in a licensed facility. Do not discharge substance/product into sewer system.

Container disposal:

Steel drums must be emptied and can be sent to a licensed drum reconditioner for reuse, a scrap metal dealer or an approved landfill. Do not attempt to refill or clean containers since residue is difficult to remove. Under no circumstances should empty drums be burned or cut open with gas or electric torch as toxic decomposition products may be liberated. Do not reuse empty containers.

14. Transport Information

Land transport

USDOT

Not classified as a dangerous good under transport regulations

Sea transport

IMDG

Not classified as a dangerous good under transport regulations

Air transport

Not classified as a dangerous good under transport regulations

15. Regulatory Information

Federal Regulations

Registration status:

Chemical TSCA, US released / listed

Registration status based on supplier confirmation

OSHA hazard category: Chronic target organ effects reported; ACGIH TLV established

EPCRA 311/312 (Hazard categories): Acute; Chronic

EPCRA 313:

CAS Number Chemical name

9016-87-9 P-MDI

101-68-8 Diphenylmethane-4,4'-diisocyanate (MDI)

CERCLA RQ CAS Number Chemical name

5000 LBS 78-93-3; 101-68-8; Methylethylketone; Diphenylmethane-4,4'-diisocyanate (MDI);

7647-01-0; 9016-87- hydrochloric acid; P-MDI

9

 1000 LBS
 7705-08-0
 Iron trichloride

 100 LBS
 108-90-7
 chlorobenzene

Revision date : 2013/03/14 Page: 9/9 Version: 1.0 (30396855/SDS_GEN_US/EN)

10 LBS 75-44-5 carbonyl chloride

State regulations

State RTK CAS Number Chemical name

MA, NJ, PA 101-68-8 Diphenylmethane-4,4'-diisocyanate (MDI)

NJ 9016-87-9 P-ME

16. Other Information

HMIS III rating

Health: 2^m Flammability: 1 Physical hazard: 1

NFPA and HMIS use a numbering scale ranging from 0 to 4 to indicate the degree of hazard. A value of zero means that the substance possesses essentially no hazard; a rating of four indicates extreme danger. Although similar, the two rating systems are intended for different purposes, and use different criteria. The NFPA system was developed to provide an onthe-spot alert to the hazards of a material, and their severity, to emergency responders. The HMIS system was designed to communicate workplace hazard information to employees who handle hazardous chemicals.

We support worldwide Responsible Care® initiatives. We value the health and safety of our employees, customers, suppliers and neighbors, and the protection of the environment. Our commitment to Responsible Care is integral to conducting our business and operating our facilities in a safe and environmentally responsible fashion, supporting our customers and suppliers in ensuring the safe and environmentally sound handling of our products, and minimizing the impact of our operations on society and the environment during production, storage, transport, use and disposal of our products.

SDS Prepared by:

BASF NA Product Regulations msds@basf.com SDS Prepared on: 2013/03/14

IMPORTANT: WHILE THE DESCRIPTIONS, DESIGNS, DATA AND INFORMATION CONTAINED HEREIN ARE PRESENTED IN GOOD FAITH AND BELIEVED TO BE ACCURATE, IT IS PROVIDED FOR YOUR GUIDANCE ONLY. BECAUSE MANY FACTORS MAY AFFECT PROCESSING OR APPLICATION/USE, WE RECOMMEND THAT YOU MAKE TESTS TO DETERMINE THE SUITABILITY OF A PRODUCT FOR YOUR PARTICULAR PURPOSE PRIOR TO USE. NO WARRANTIES OF ANY KIND, EITHER EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE MADE REGARDING PRODUCTS DESCRIBED OR DESIGNS, DATA OR INFORMATION SET FORTH, OR THAT THE PRODUCTS, DESIGNS, DATA OR INFORMATION MAY BE USED WITHOUT INFRINGING THE INTELLECTUAL PROPERTY RIGHTS OF OTHERS. IN NO CASE SHALL THE DESCRIPTIONS, INFORMATION, DATA OR DESIGNS PROVIDED BE CONSIDERED A PART OF OUR TERMS AND CONDITIONS OF SALE. FURTHER, YOU EXPRESSLY UNDERSTAND AND AGREE THAT THE DESCRIPTIONS, DESIGNS, DATA, AND INFORMATION FURNISHED BY OUR COMPANY HEREUNDER ARE GIVEN GRATIS AND WE ASSUME NO OBLIGATION OR LIABILITY FOR THE DESCRIPTION, DESIGNS, DATA AND INFORMATION GIVEN OR RESULTS OBTAINED, ALL SUCH BEING GIVEN AND ACCEPTED AT YOUR RISK.

END OF DATA SHEET